



HM325iB – 2" Crimper. - 3Phase 4kw

Crimp Force kn/tonne	2800 / 280
No Grease Dies Feature	Yes
SAE R12 /4SP / 4SH /R15	2"or –32
90 Deg Elbow Fittings	2" or –32
Industrial Hose	4 " and 6 " using master die using Industrial die package
Maximum Crimp Diameter	165 mm
Crimp Path die Size+70 mm	70 mm
Max Opening (w/o Dies)	215 mm
Drive Method	Hyd Power Unit
Die Series	239, 239L, 237L
Oil Capacity	100 litres
Length x Width x Height	1200 x 600 x 1700
Weight	750 kg
Dies in Standard Package (Die Length 40mm to 110mm (depend on size)	17,20,24, 28, 32,40,44,50,57, 71
Optional extra Die Sizes Available for Purchase	from 6.8mm to 131mm



Description and Features

- The HM325iB crimper is for the production volume user who has a requirement to crimp 2" hoses in a repair or high production environment.
- This model is really aimed at the 2" hose market and below in both straight and elbow fittings, but with the added capability of a touch screen programmable controller
- The machine comes with 10 die sets (see above) but there is a good range of extra dies available which go down to 6.8mm which is often purchased for crimping of mini-test hoses and small thermoplastic hoses. The largest die available is 131mm
- Crimping diameter is set by program and 1000 part numbers can be stored and programmed
- Can crimp wide range of Industrial hoses up to 4" but can crimp 6" using master dies. The Industrial dies package must be purchased to crimp the range of Industrial hoses.