



HM 208 – 1 Phase and 3 Phase

Crimp Force kn/tonne	1300 / 130
No Grease Feature	Yes
SAE R12 /4SP (straight fitting)	1 ¼ or -20 (can crimp -24 in 2SN and 4SP with 1 piece fitting)
90 Deg Elbow Fittings	1,1/2" or -24
Industrial Hose	2"
Maximum Crimp Diameter	70mm
Crimp Path (die Size + 30mm)	30mm
Max Opening (without Dies)	100 mm
Drive Method	Integrated Hydraulic Power Pack
Die Series	239
Oil Capacity (litres)	40 AC, 4L DC model
Length x Width x Height	420 x 535 x 520
Weight	88 kg
Dies in Standard Package (Die Length is 60mm to 75mm)	17,20,24,28,32, 40,44,50
Optional extra Die Sizes Available for Purchase	6.8, 9, 12, 14, 16, 19,22,26, 36, 47,54,57,62



Description and Features

- The HM208 crimper is for the workshop volume user who has a requirement to crimp hoses in a repair or medium production environment in a workshop.
- This model is really aimed at the 1 ¼" hose market and below in both straight and elbow fittings but is capable of 1 ½" in 2SN or 4SP providing the crimping force required does not exceed 130 tonne.
- The machine comes with 8 die sets (see above) but there is a good range of extra dies available which go down to 6.8mm and up to 62mm
- Crimping diameter is set with a micrometer and limit switch assuring accurate repeatable crimping and infinitely adjustable crimp diameters
- Crimping speed is 3.5 mm/sec and opening speed is 5.9 mm/sec
- The crimp head is identical to HM200 ecoline but with integrated power unit .